**Incremental code for writing 2**

G0 Z5

M09;

M05;

G0 x18 y32

GO z-5

M08;

M03 S1000.0;

G1 y8

G1 x15.0 y0.0;

G1 y-20;

G1 x-15.0;

G1 y-20

G1 x15

G1 y8

G0 z3 x-15 y-8;

G0 z-3;

**Incremental codes of 3**

G0 Z5

M09;

M05;

G0 x18 y40

GO z-5

M08;

M03 S1000.0;

G1 x15.0 y0.0;

G1 y-20;

G1 x-14.0;

G0 Z3 x14;

G0 z-3;

G1 y-20;

G1 x-14;

**Incremental code for writing 4**

G0 Z5

M09;

M05;

G0 x18 y40

GO z-5

M08;

M03 S1000.0;

G1 y-20

G1 x15

G0 Z3 y19;

G0 z-3;

G1 y-40;

G0 z3 x-15;

G0 z-3;

**Incremental code 5**

G0 Z5

M09;

M05;

G0 x33 y40

GO z-5

M08;

M03 S1000.0;

G1 x-15 y0.0;

G1 y-20;

G1 x14.0;

G1 y-20;

G1 x-14;

**Incremental code 6**

G0 Z5

M09;

M05;

G0 x33 y40

GO z-5

M08;

M03 S1000.0;

G1 x-15 y0.0;

G1 y-40;

G1 x15.0;

G1 y20;

G1 x-15;

G0 Z3 y-20

G0 Z-3;

**Incremental code 7**

G0 Z5

M09;

M05;

G0 x18 y35

GO z-5

M08;

M03 S1000.0;

G1 y5;

G1 x15.0 y0.0;

G1 x-15 y-40;

**Incremental code for 8;**

G0 Z5

M09;

M05;

G0 x18 y20

GO z-5

M08;

M03 S1000.0;

G1 y20;

G1 x15.0 y0.0;

G1 y-40;

G1 x-15;

G1 y20;

G1 x15;

G0 z3 x-15 y-20;

**Incremental code for 9**

G0 Z5

M09;

M05;

G0 x18 y20

GO z-5

M08;

M03 S1000.0;

G1 y20;

G1 x15.0 y0.0;

G1 y-20;

G1 x-15;

G0 Z3 x15;

G0 z-3;

G1 y-20;

G0 Z3 x-15;

G0 z-3;

**Incremental code for 0**

G0 Z5

M09;

M05;

G0 x18;

GO z-5

M08;

M03 S1000.0;

G1 y40;

G1 x15.0;

G1 y-40;

G1 x-15;