

## PRACTICAL # 04

Date

Object:-

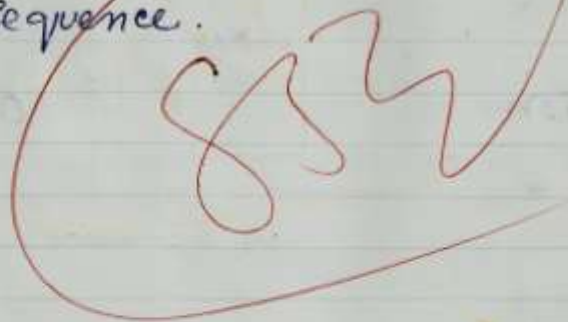
construct a flow diagram of a Speciman over a lathe machine.

Equipments:-

lathe machine and speciman

Procedure:-

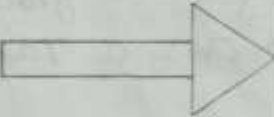

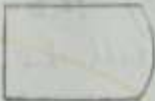

Follow all the activities which are followed by the speciman. From very beginning till the completion of the work and note all the activities of job in sequence.



ACTIVITY SYMBOL	DESCRIPTION
	Transportation of job to lathe machine.
	Fitting the job in chuck
	Transportation of tool post to the job
	start the level
	Cutting the job
	off the level
	Taking out the job from chuck
	Keep for inspection
	Inspection

# OBSERVATION I-

NO # JAGITDAP

SNO	ACTIVITY	SYMBOL	NO OF ACTIVITY
01-	Transportation		02
02-	Operation		03
03-	Delay		01
04-	Inspection		01

Date

DESCRIPTION

ACTIVITY SYMBOL

Result:-

Flow diagram constructed.

